

CURING TIME

Cartridge temperature (mortar)	Gelling time	Temperature at anchoring base	Curing time
		-15°C - -10°C ¹⁾	12 hrs.
		-10°C - - 5°C ¹⁾	8 hrs.
- 5°C - ± 0°C ¹⁾	5 Min.	- 5°C - ± 0°C	3 hrs.
0°C - + 5°C	5 Min.	± 0°C - + 5°C	90 min.
+ 5°C - +10°C	3 Min.	+ 5°C - +10°C	45 min.
+10°C - +20°C	1 Min.	+10°C - +20°C	30 min.

¹⁾ Without approval.

The above times apply from the moment of contact between resin and hardener in the static mixer.

For installation, the cartridge temperature must be at least +5 °C. For longer installation times, i.e. when interruptions occur in work, the mixer should be replaced.